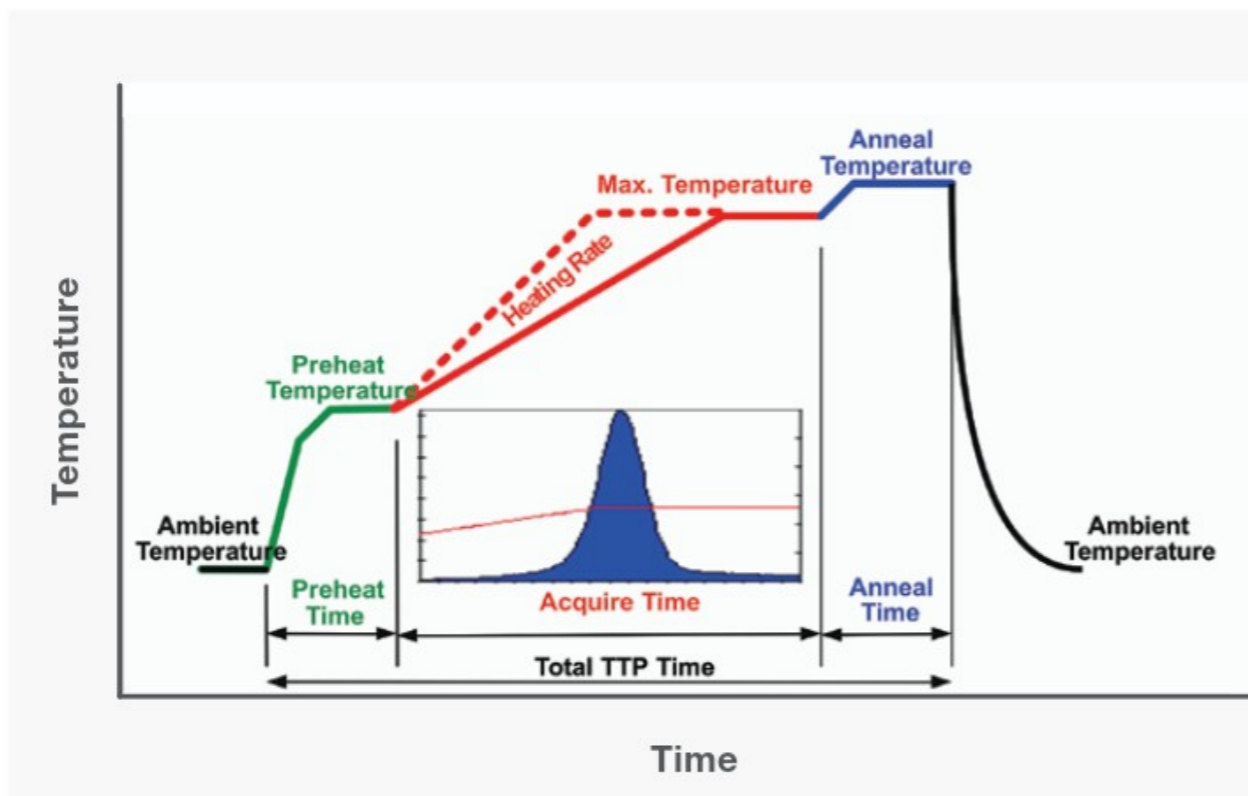
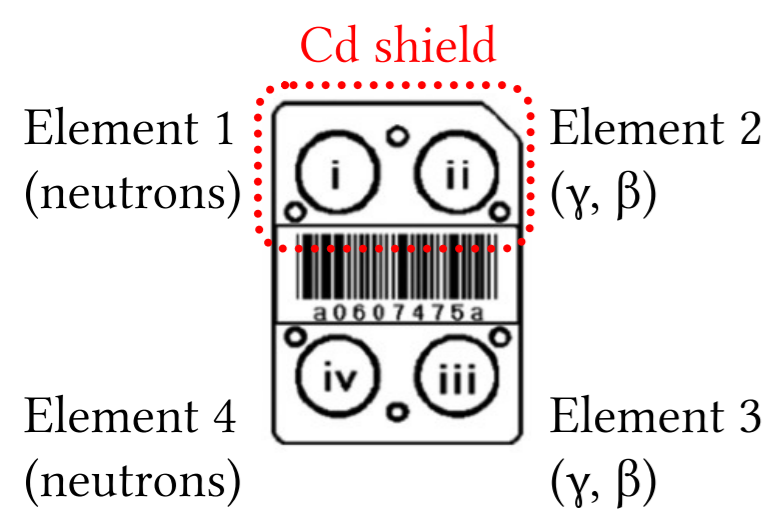


I. Thermoluminescent Dosimeter (TLD)

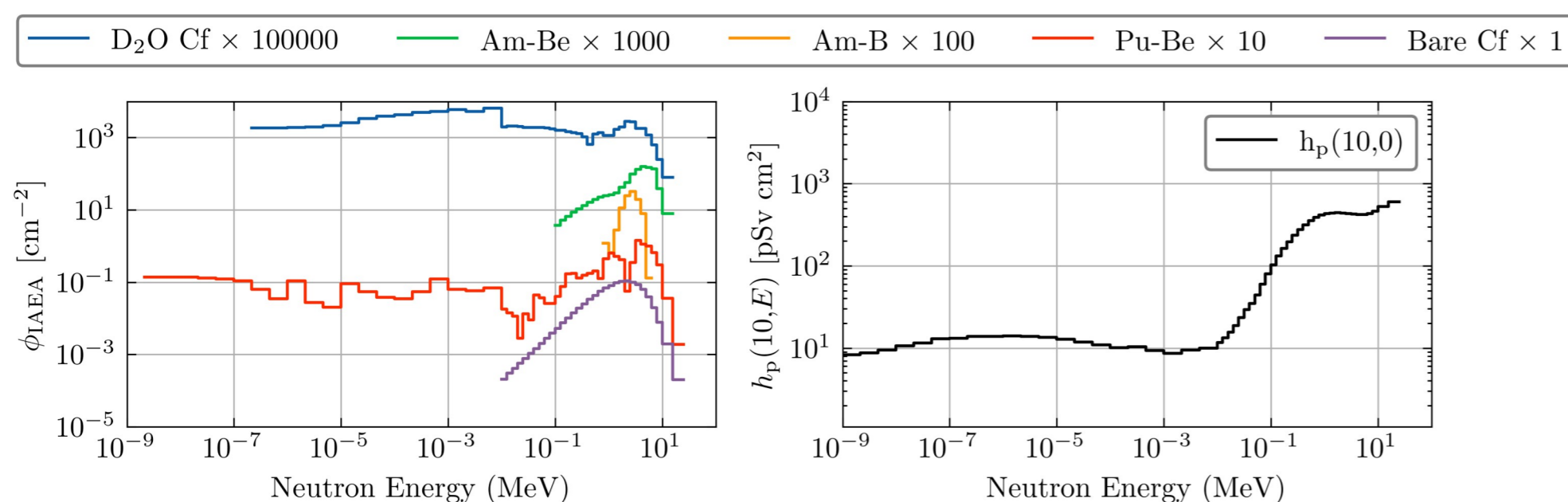
- **Harshaw 8806¹** model TLD (Thermo Scientific™ Harshaw™), used at the Y-12 National Security Complex facility
- It holds up to four different elements:
 - 2 x TLD-600: ⁶Li isotopes in LiF:Mg,Ti for **neutrons**
 - ⁶Li(n,α)³H reaction, Q = 4.78 MeV
 - 2 x TLD-700: ⁷Li isotopes in LiF:Mg,Ti for gamma, beta
 - electromagnetic interactions in LiF:Mg,Ti
- One of each pair is covered with a sheet of **cadmium filter** for spectral discrimination



- Exchange cycle ~ 3 months
- Harshaw model 8800 reader used to read luminescence when TLD is stimulated with heat
- Various correction factors applied
- TLDs are normalized to a single population response via various calibration/response factors
- Multiple calibrations done at different times (one short calibration daily, extensive one every two years)
- Spectral correction factors based on assumed neutron spectrum

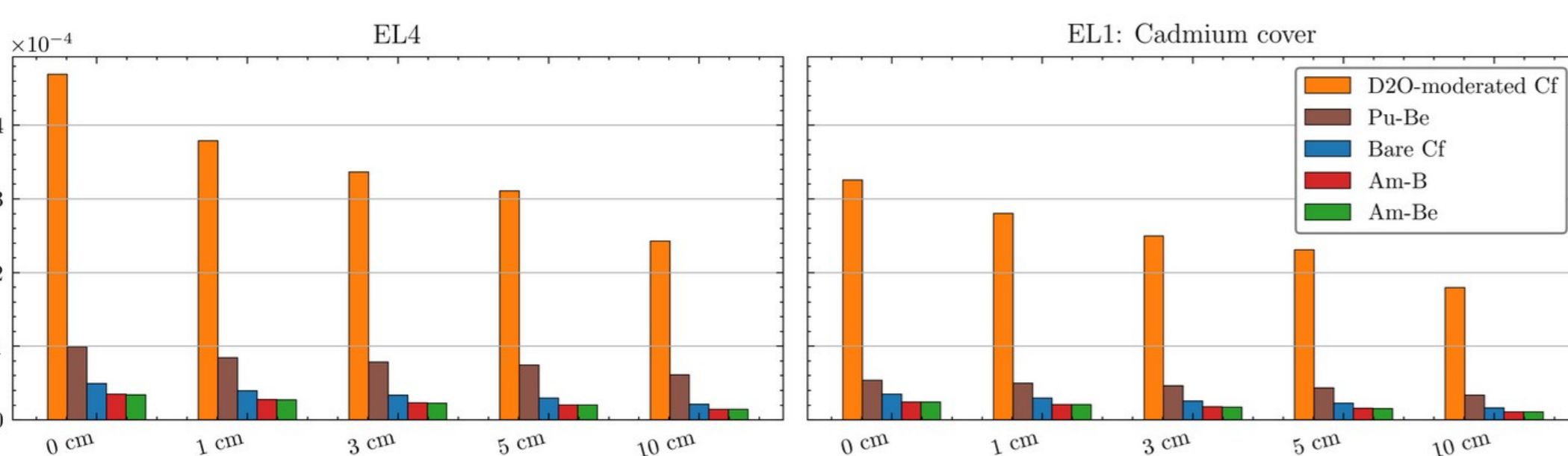
III. Response per Dose Calculation

- Reference neutron spectra from the **IAEA compendium⁷**
- Fluence to dose equivalent conversion coefficients $h_p(10, E)^6$ with same energy bin structure

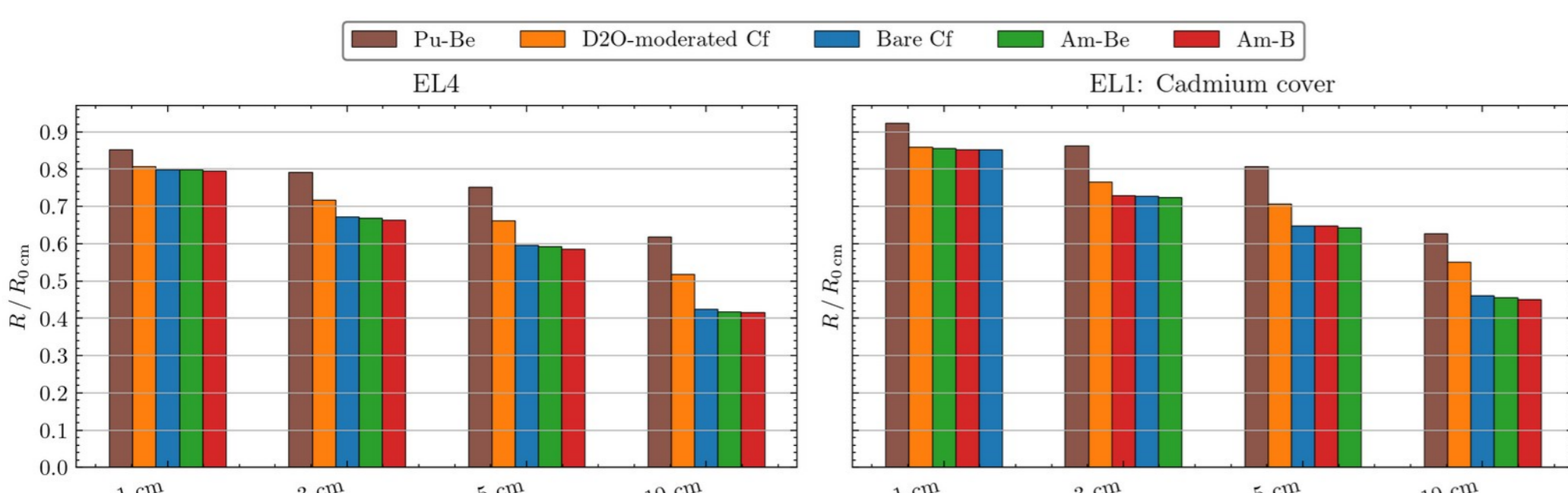


- Calculate **total response per unit dose** as

$$R = \frac{\sum_i T(E_i) V_{TLD} A_{source} \phi_{IAEA}(E_i)}{\sum_i h_p(10, E_i) \phi_{IAEA}(E_i)} \quad (2) \quad [(n, \alpha)\text{-Reactions/pSv}]$$

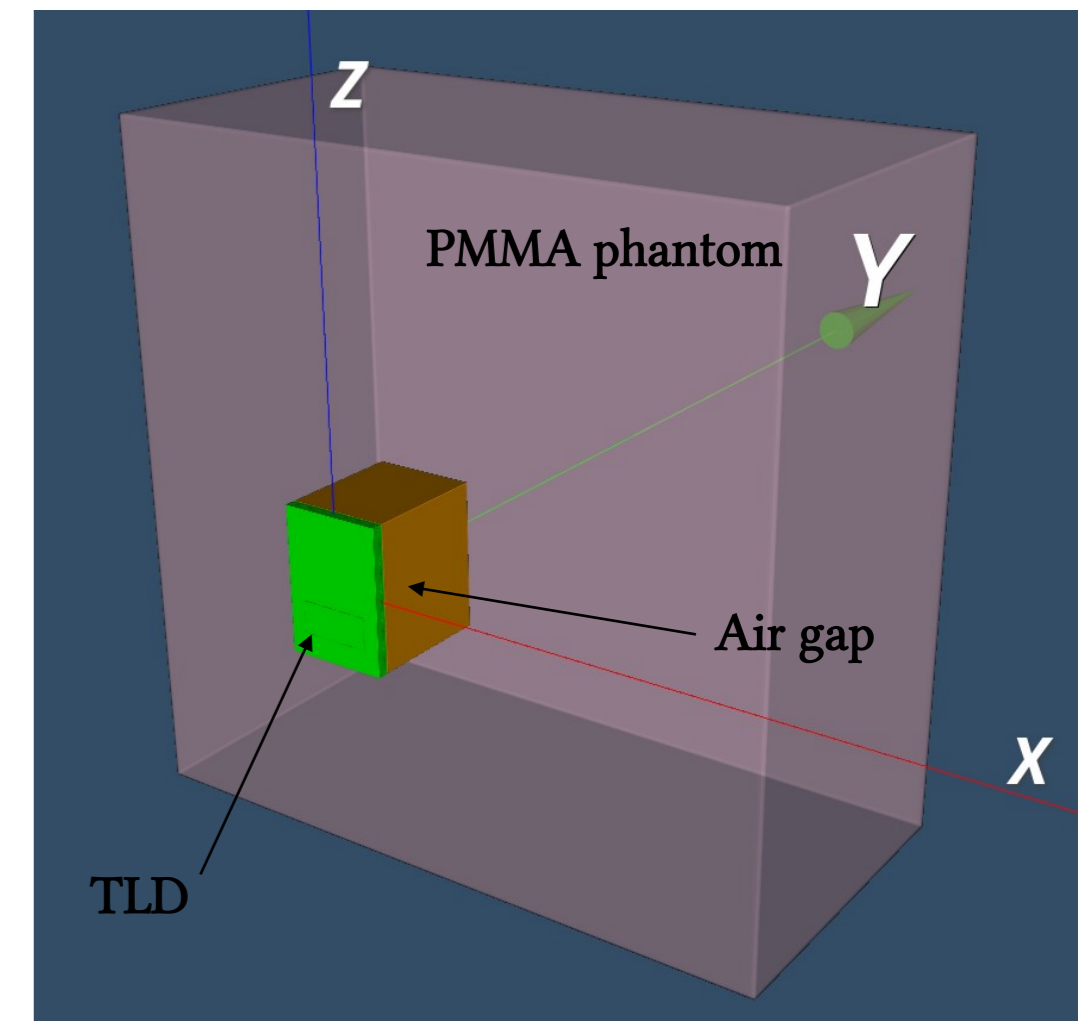


- D₂O moderated Cf source shows largest TLD response due to its long tail into thermal and epithermal neutron energies
- Pu-Be (CERN) spectra second
- Narrow, high energy spectra show smaller TLD response
- Relative to each 0 cm (calibration position) case gives **relative response**



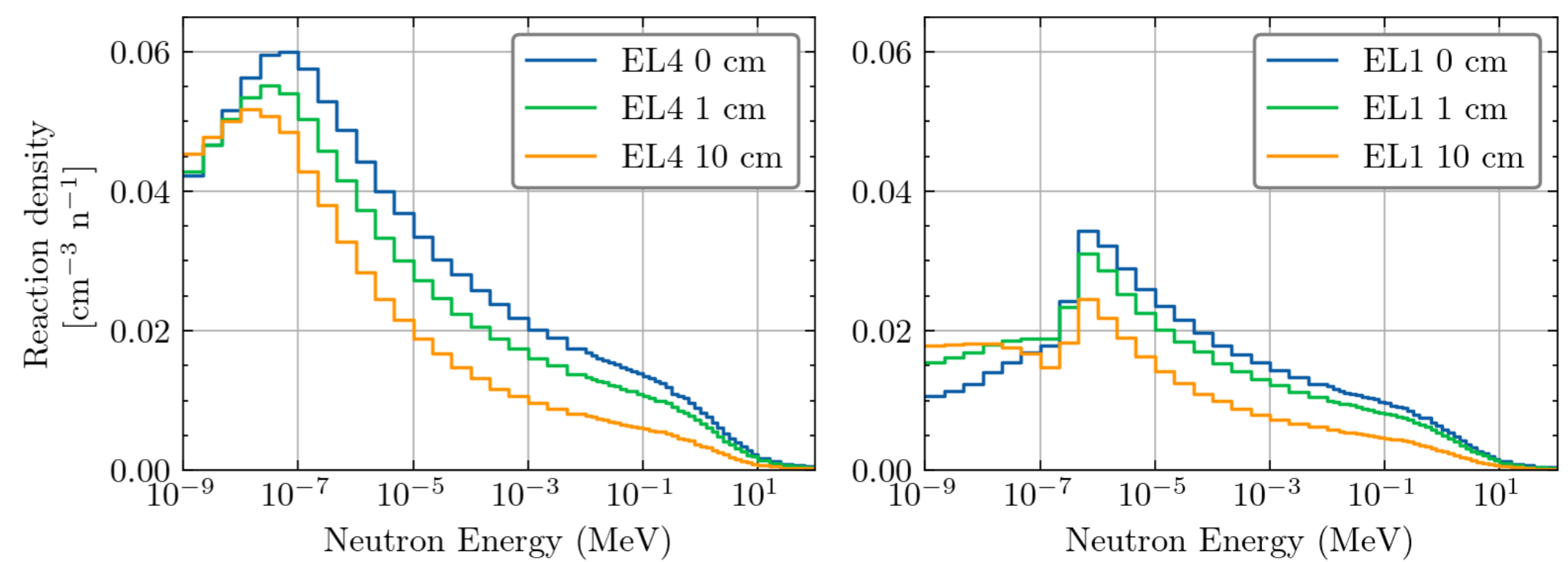
II. Monte Carlo Simulation

- Simulate **relative response** of TLD using **reference spectra**
- Calibration of TLDs done using polymethyl methacrylate (PMMA) phantoms in albedo geometry!
- Change of response with increasing **air-gap?**
- **MCNP6.3² model:**
 - TLD case: A-150 Tissue-Equivalent Plastic³
 - Substrate: Aluminum
 - Cadmium shield covering EL1
 - PMMA slab (15x15x30) cm³
 - Source: Parallel neutron beam
 - 60-Energy-bins: 10⁻⁹ to 630 MeV



Numbers of ⁶Li(n,α)³H reactions inside TLD: MT = 105, ⁶Li + n → α + ³H + E(MeV) (ENDF-6 Formats Manual⁴).

$$T(E) = C \int \phi(E) \sigma_{105}(E) dE \quad (1) \quad \text{Reaction density [1/cm}^3]$$



IV. Summary and Conclusion

- Cadmium covered elements less affected by air gap (¹¹³Cd(n,γ)¹¹⁴Cd reaction cross section⁵ increases 6 orders of magnitude between 10 eV and 1 MeV)
- As gap increases, Cd-shielding becomes less effective for low energy neutrons, however response as whole goes down

Relative Response [%]	Bare Cf		D2O Cf		Am-Be		Am-B		Pu-Be	
	EL1	EL4	EL1	EL4	EL1	EL4	EL1	EL4	EL1	EL4
1 cm Gap	85	80	86	81	86	80	85	80	92	85
3 cm Gap	73	67	77	72	72	67	73	66	86	79
5 cm Gap	65	60	71	66	64	59	65	59	81	75
10 cm Gap	46	42	55	52	46	42	45	42	63	62

- TLDs in albedo geometry are calibrated with contact to PMMA, potential exposed workers need to wear the TLD close to the trunk of the body
- Even a **1 cm gap** (due to wearing a jacket, when leaning, walking etc.) show large **differences up to 20 %**
- Tilting the TLD increases this effect, relative responses as little as 25 % possible for 30° rotated TLD at ~ 10 cm (data not presented here)

→ TLD-read Doses underestimated!

References

- 1 https://documents.thermofisher.com/TFS-Assets/CAD/Catalogs/Dosimetry-Materials-Brochure.pdf, last accessed 16.04.2026
- 2 J. A. Kulesza et al., MCNP® Code Version 6.3.0 Theory & User Manual. Los Alamos National Laboratory Tech. Rep. LA-UR-22-30006, Rev. Los Alamos, NM, USA, September 2022.
- 3 A-150 Tissue-Equivalent Plastic https://physics.nist.gov/cgi-bin/Star/compos.pl?matno=099, last accessed 16.04.2026
- 4 Brown, David A., "ENDF-6 Formats Manual - Data Formats and Procedures for the Evaluated Nuclear Data Files ENDF/B-VI, ENDF/B-VII and ENDF/B-VIII", Sep. 2023. https://doi.org/10.2172/2007538
- 5 ENDF/B-VIII.0 data, https://www.oecd-nea.org/janisweb/book/neutrons/Cd113/MT102/render/1343, last accessed 16.04.2026
- 6 Compendium of Neutron Spectra and Detector Responses for Radiation Protection Purposes, IAEA, 2002, https://www-pub.iaea.org/MTCD/Publications/PDF/TRS403_scr.pdf, Table 2.III Column 3
- 7 Compendium of Neutron Spectra and Detector Responses for Radiation Protection Purposes, IAEA, 2002, https://www-pub.iaea.org/MTCD/Publications/PDF/TRS403_scr.pdf, Table 4.V, Table 4.V, Table 4.V, Table 4.V, Table 4.X, Column 2

Note: The peak in the low energy of TLD reaction density can be explained due to attenuation inside the A-150 TEP and reaction rate inside the TLD chips.

$$Y(E) = \underbrace{e^{-\Sigma_{H}(E) \cdot t}}_{\text{AEP-150 case transmission}} \cdot \underbrace{\left(1 - e^{-\Sigma_{Li}(E) \cdot d}\right)}_{\text{TLD absorption fraction}}$$